

Fig. A Effect of Additive Injection Level

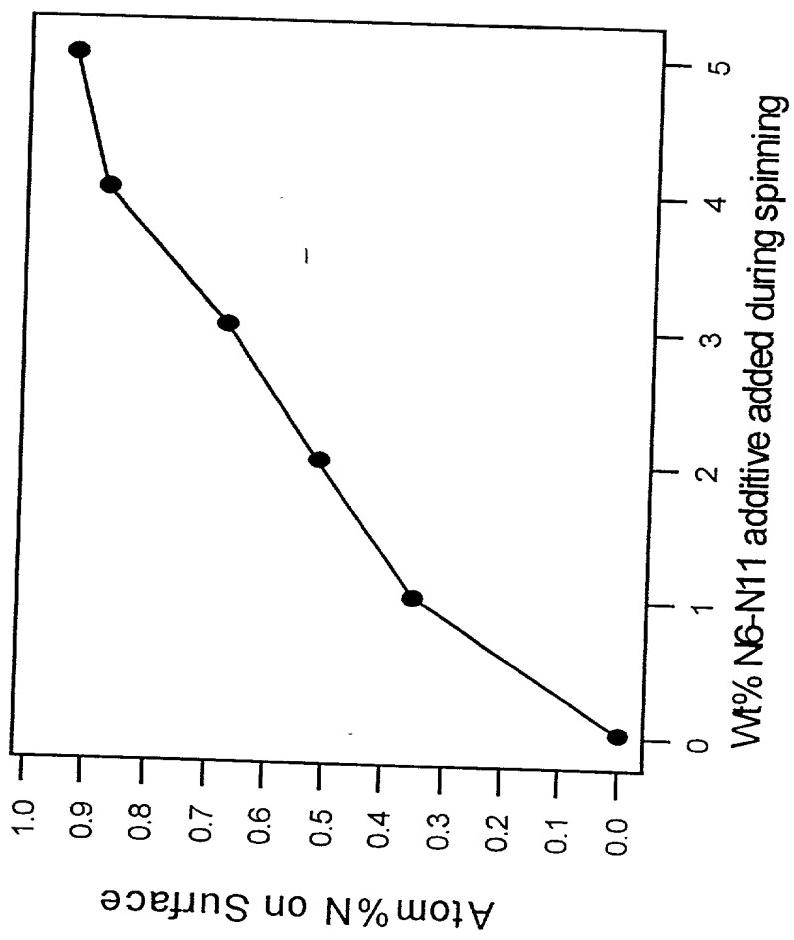


Fig. B DOE results define system robustness

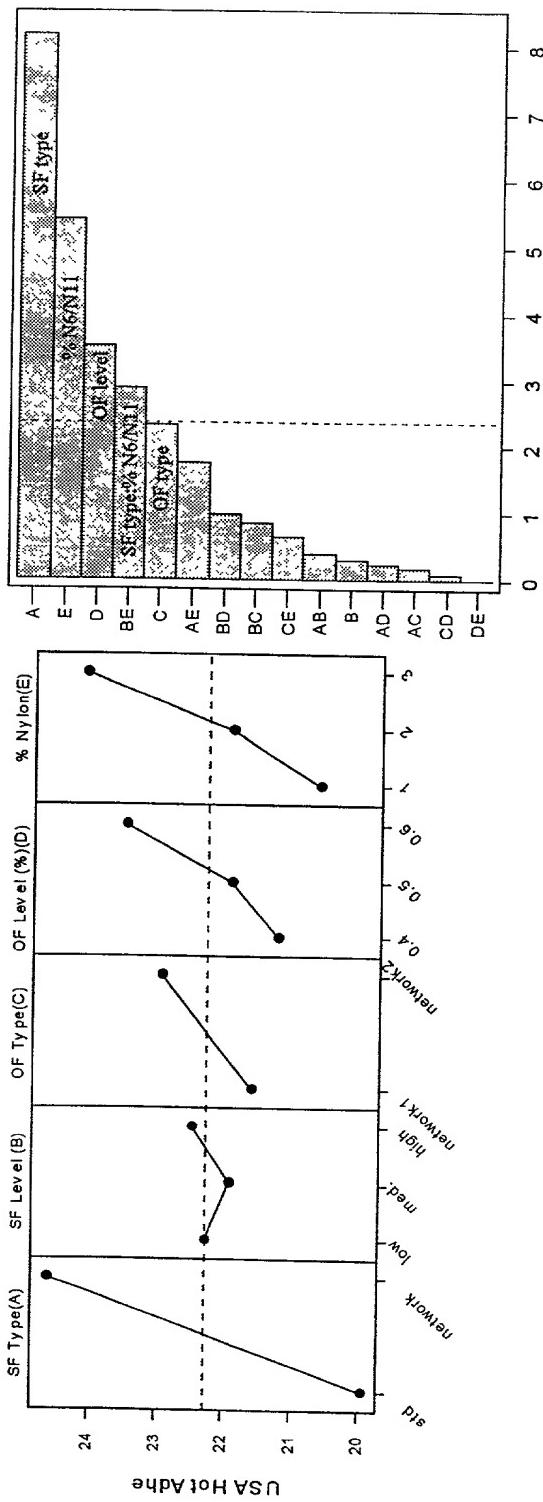


Fig. C. SEM Micrograph

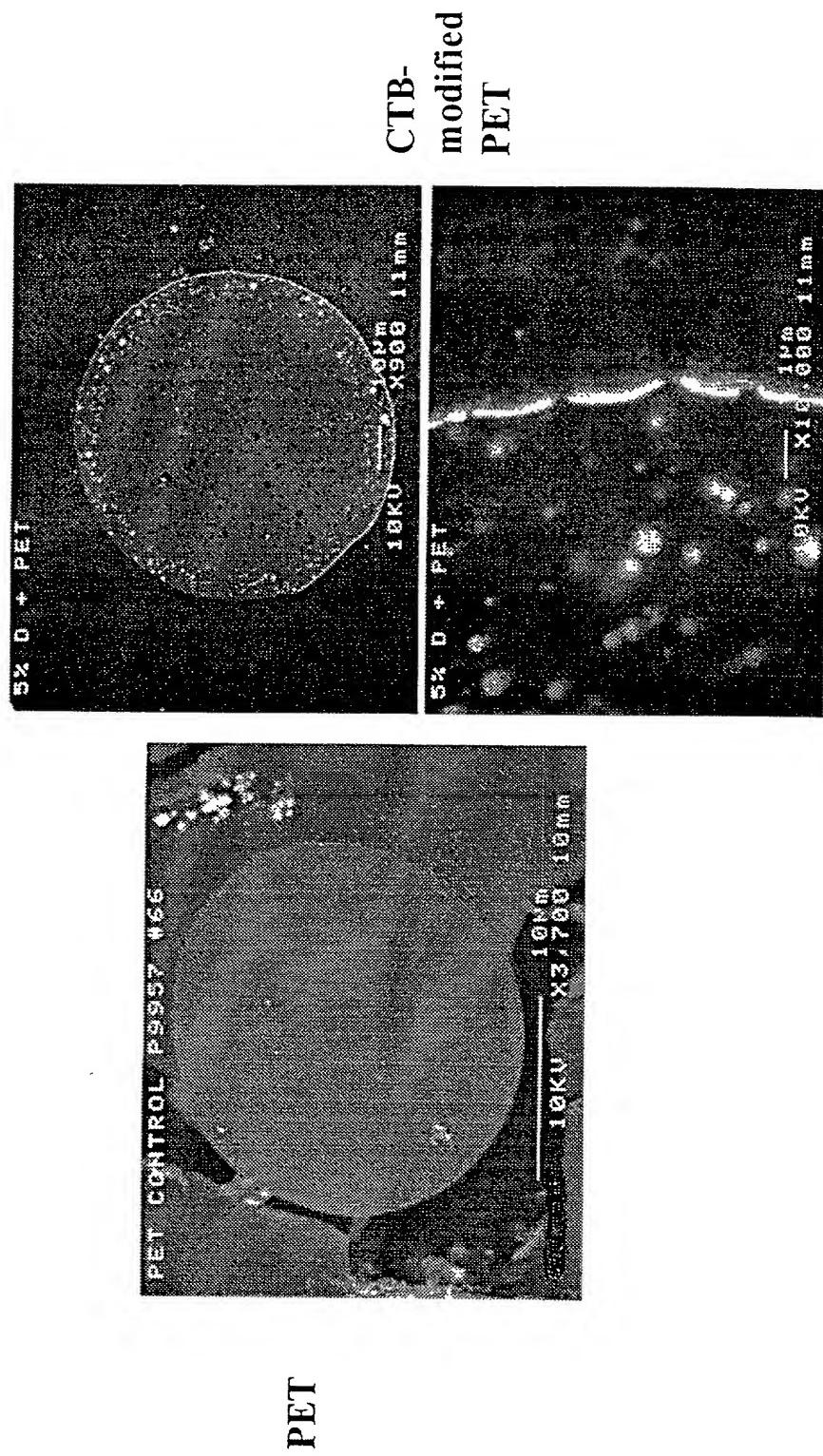


Fig. D Bi-component Spinnerette Assembly

